

**[ABSTRACT]**

Oil damper for a drum type washing machine including a hollow cylinder having an oil chamber for filling oil therein, a tub holder fixedly secured to one end of the cylinder for securing the damper to a tub side, a shaft passed through, and exposed  
5 from the other end of the cylinder, a base holder fixedly secured to the shaft at an end thereof exposed to an outside of the cylinder for securing the damper to a base side of the cabinet, and a piston having a plurality of oil holes, for sliding inside of the cylinder, wherein at least one of above components is formed by plastic injection molding, thereby providing a new oil damper which reduces a production cost significantly, and  
10 has a good productivity, and high operation reliability.